

VARIO POOL
SYSTEM
MANUFACTURES
EXCLUSIVE AND
CUSTOMIZED POOLS
TO THE HIGHEST
STANDARDS.
QUALITY AND
DESIGN
COME FIRST.





contents list

1.0 High Quality	4 - 5
1.1 About VPS®	6 - 9
1.2 VPS® Pool in Detail	10 - 11
2.0 VPS® Skimmers	12 - 15
3.0 VPS® Overflow Basins	16 - 17
3.1 Open Flat Gutter	18
3.2 Special Gutters	19
3.3 Gutter Grating	20
3.2 Covered Gutter	21
3.3 Infinity Gutter	22 - 23
4.0 Whirlpools	24 - 25
4.1 Children's Pools	26
4.2 Therapeutic- and Fitness Pools	27
4.3 Four Season Pools	28 - 29
4.4 Special Basins	30
4.5 Rooftop Pools	31
5.0 References	
5.1 References Hotel & Spas	32 - 33
5.2 References Private Swimming Pools	34 - 35
5.3 References Medical Wellness	36
5.4 References Public Baths	37
6.0 VPS® Technology	
6.1 VPS® with Ceramics	38
6.2 Transparent Pool Elements	39
6.3 Loungers and Benches	40
6.4 Incorporation of Roller Shutters	41
6.5 Stairs	42
6.6 Massage Jets	43
6.7 Underwater Features	44
6.8 Whirl-Lounges	45
6.9 Adjustable Floor Basin	46
7.0 Structural Engineering Solutions	47
7.1 VPS® to Concrete	48
7.2 Soundproofing	49
7.3 VPS® SilentCube	50
7.4 Segment Pools	51
7.5 Basin in Basin Restoration	52
8.0 Logistics	53
9.0 Pool Basin Installation	54

HIGH QUALITY

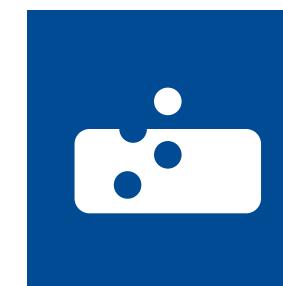




Skimmers



Overflow Basins



Whirlpools



Children's Pools



Therapeutic- and
Fitness Pools



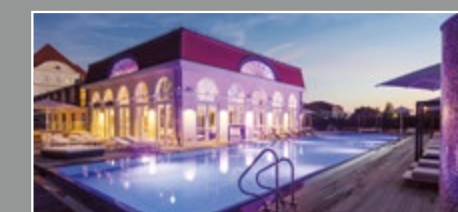
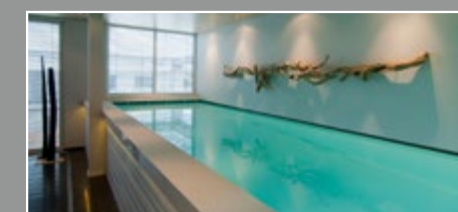
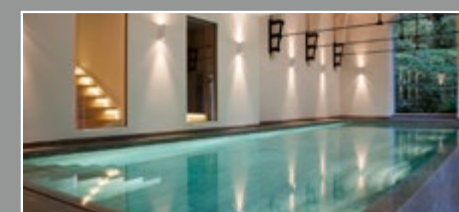
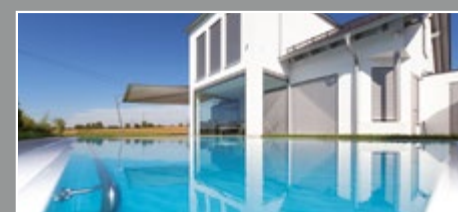
4 Season Pools



Special Basins



Rooftop Pools



“High Quality” Swimming Pools

Experience and competence are crucial for the sustainable quality of our swimming pools.



Vario Pool System

We, The Vario Pool System GmbH (VPS®), have been dedicated to the production and distribution of custom swimming pools of the highest quality for more than 30 years.



Quality

Constant inspections and assessments of new materials and possible installations ensure Vario Pool System its great innovative strength.



Individuality

Our swimming pools are custom designed according to your wishes. Built-ins such as stairs, benches or loungers are molded directly into the pool basin.



Competence

It must be the combination of experience and the use of the highest quality materials that makes VPS® swimming pool unique.

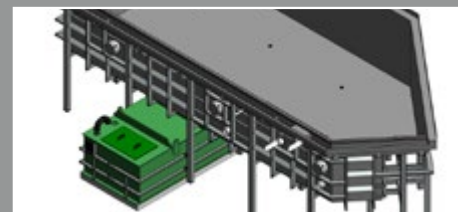
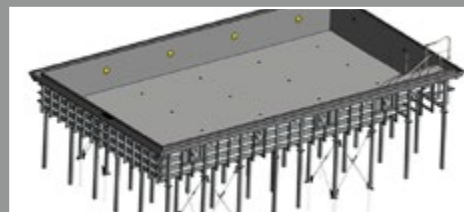
VPS® constructs for you individual pools of all kinds, shapes and sizes made of heavy-duty and durable special plastics PVC/GRP and steel composite construction. For heat insulation, only top-quality materials such as polyurethane high-resistance foam are used. Even unusual ideas such as stairs, benches, integrated whirl areas or effervescent couches can be moulded directly into the pool basin.

When in use, the extremely high operational reliability of VARIO POOL SYSTEM will convince you. Another advantage is the absolute resistance of the PVC lining

to all types of pool water, no matter if it is mineral, salt water or ozone-treated water, at temperatures up to 60°C.

PVC is a material used for storing highly-concentrated acids and bases. It gets along without plasticizer. Moreover, the PVC used for VPS® pools is guaranteed to contain no cadmium and lead and is approved according to DIN 19643.

Everything is feasible. – VPS® pools do not just meet the usual standards, but we provide breathtaking solutions at the highest level of perfection.



Digital Construction 3D

We rely on a Digital Process.

VPS® takes care of the development, design and construction of all pool products. VPS relies on experience, high level of expertise and a professional 3D software application. All design drawings go optimally into the production cycle and you, the customer, can make the most of the animated PDF documents and CAD files during the coordination phase. You receive tailor-made solution concepts according to your specifications and wishes.



Custom construction



Solutions according to your wishes



Professional design department

Color Selection of the Surfaces.

Configure your own pool.



white



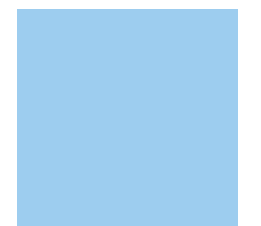
sand



anthracite



silver gray



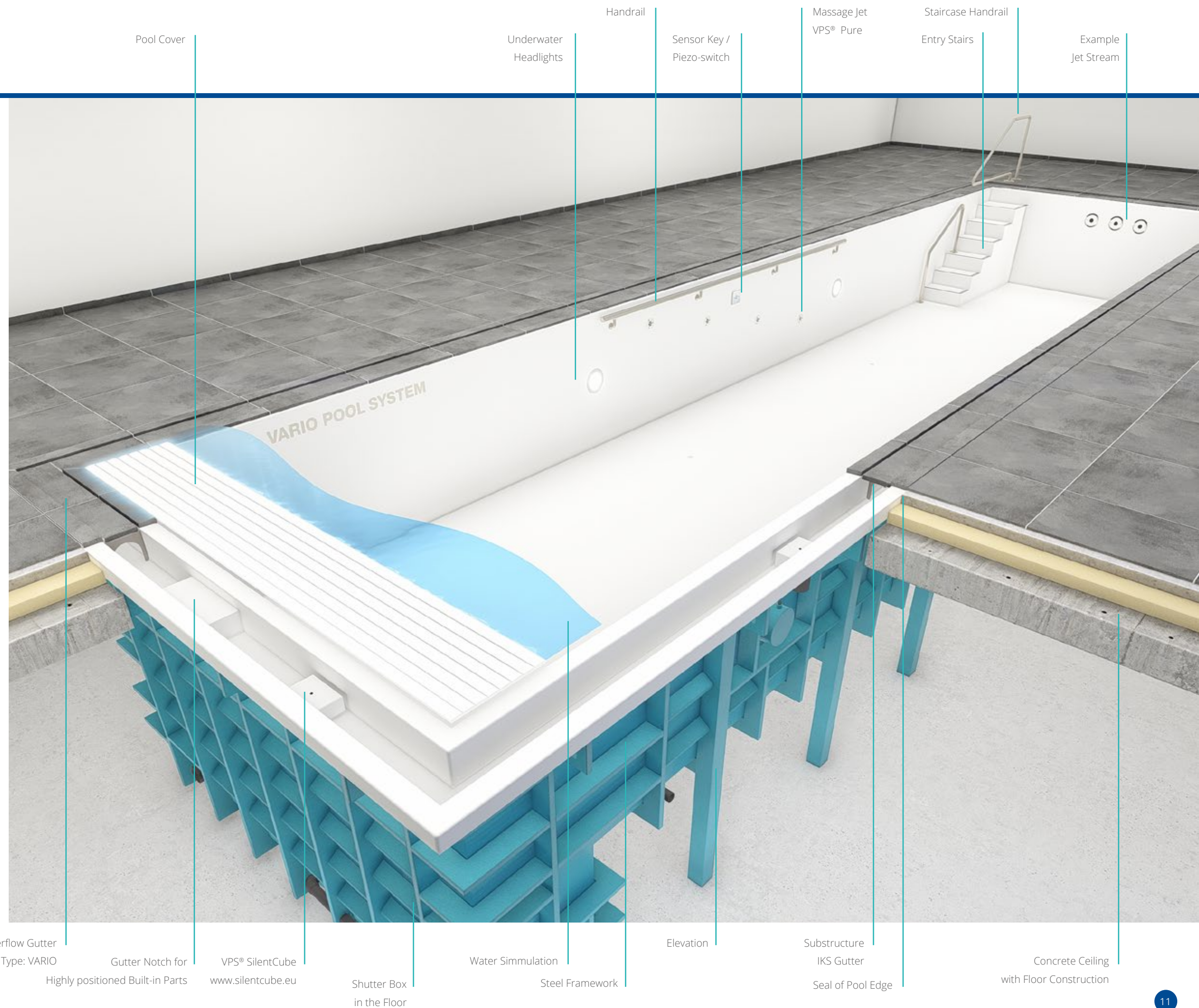
swimming pool blue



VARIO POOL SYSTEM

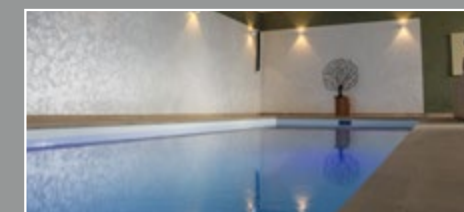
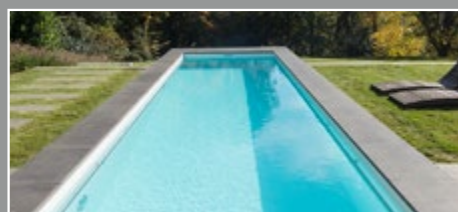
Technology that inspires day after day.

Vario Pool System manufactures custom swimming pools of any shape and size made of rigid polyvinyl chloride (PVC) and fusion bonded epoxy coating (FBE coating) composite construction with a corrosion-protected steel grid. For every need and purpose, the top priorities are quality, flexibility, efficiency and safety. Special requests are also carried out in detail. After all, this is what you should expect from the top custom pool specialists. The pools are engineered to be resistant and suitable for all bathing water- including salt, thermal and mineral. Upon request, the basin can be equipped with a thermal insulation made of 90 mm Polyurethane (PU) rigid foam. The innovative Vario Pool System simply offers more: more variety, more safety and more quality.





Skimmers



Skimmers

Elegant private pools with skimmers.

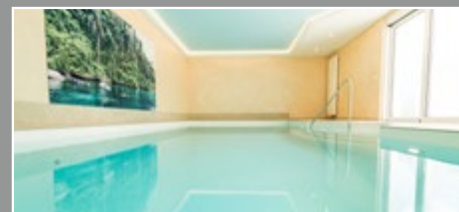
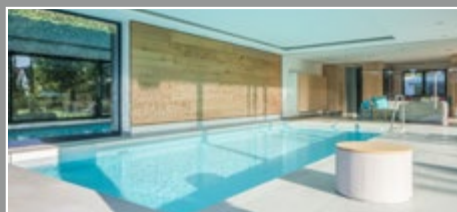
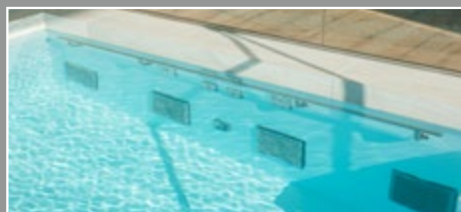
There are quite a few reasons that speak in favor of having a skimmer pool installed. A pool with a skimmer has a slightly deeper water level. Depending on the installation situation and requirement, the water level is between 5 and 20 cm lower than the pool area. The skimmer basins can be installed with a visible edge as well as a hid-

den edge. This should be decided during the planning phase in order to determine the corresponding construction heights. Stair steps can be individually adjusted for height, so that even with an occupied pool edge the first step has the same height as the other levels.





Skimmers

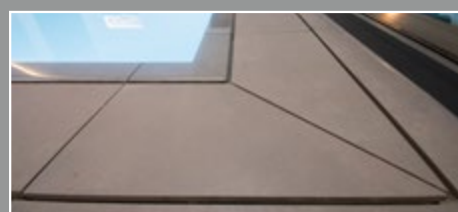




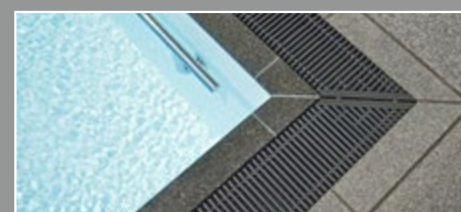
Overflow Basins



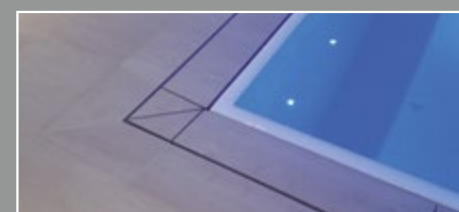
IKS Vario



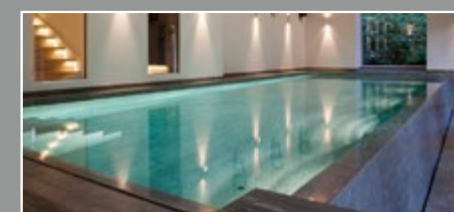
IKS Style



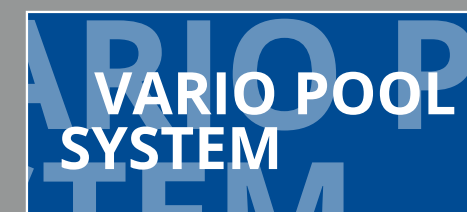
IKS Solution



IKS Comfort



IKS Infinity

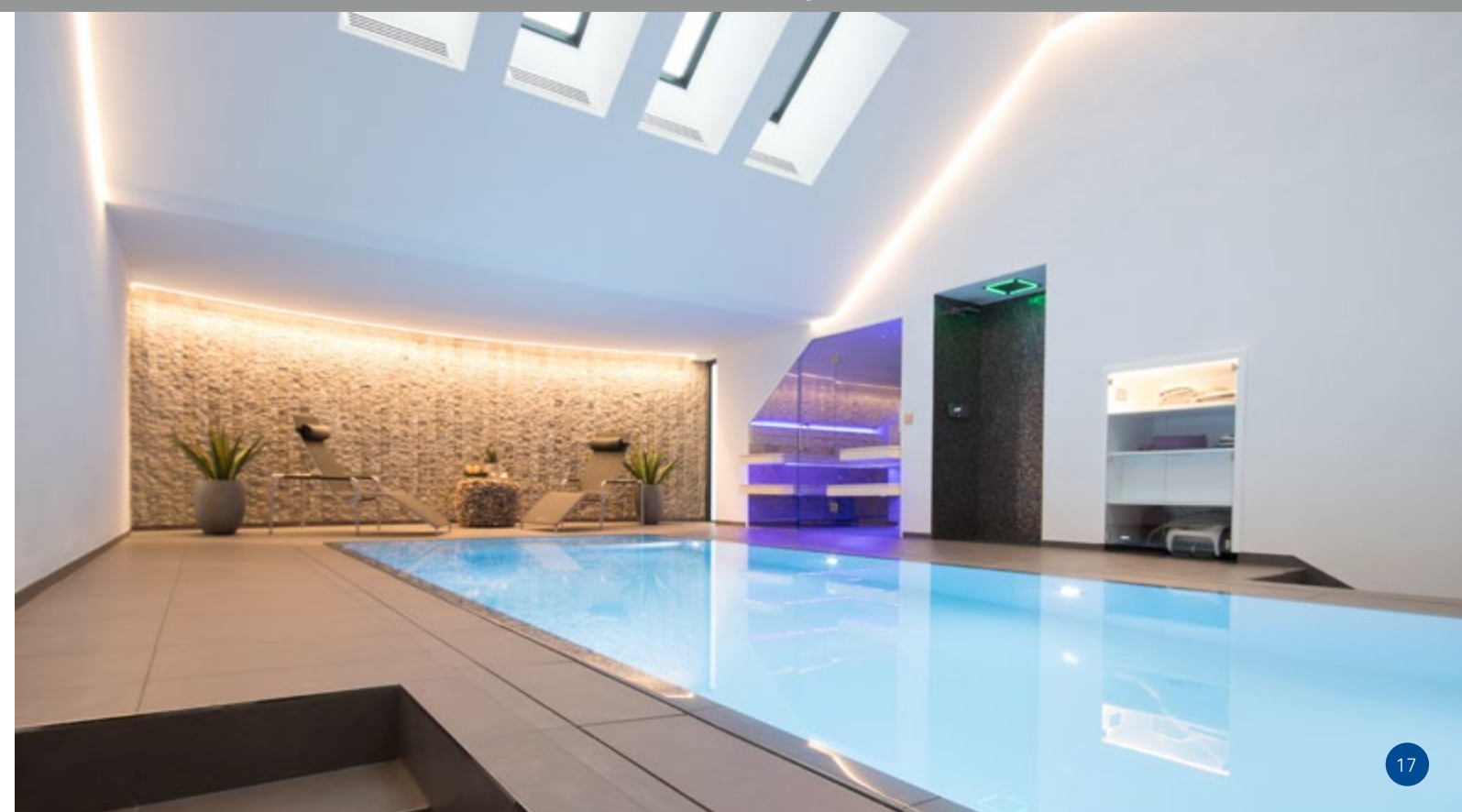


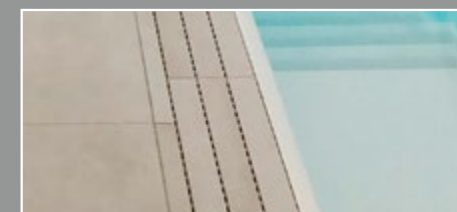
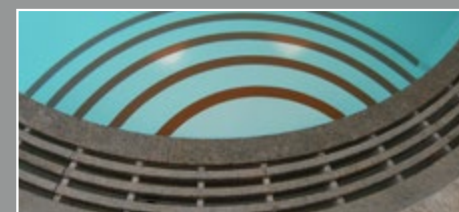
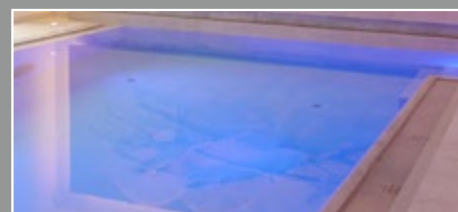
IKS Overflow Basins

Creatively diverse and many possibilities.

A true innovation in the field of overflow basins. The main feature of this overflow basin is the design- natural stone, glass mosaic, or porcelain stoneware. The design at high lying water level avoids a plastic gutter grate. The water is discharged here through two or more slots in the gutter box. Due to the extensive coverage of the gutter with the coating, the noise reduction effect is

achieved. However, the decisive advantage of this gutter system is the variety of design options and the possibility of integrating the gutter head into the architecture of the swimming pool. Architects and planners are always thrilled when they see the possibilities that arise here. And again, of course the safety of a dense system made of highly resistant PVC by VPS® is guaranteed.





Open Flat Gutter

The practical gutter solution.

The open flat gutter was created because of a customer's request to obtain a particularly easy way to clean the gutter. The gutter should be made as wide as possible to better retain escaping water. The swimming pool and gutter are firmly connected to each other to ensure

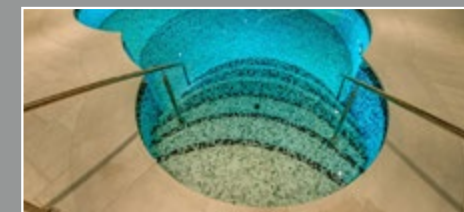
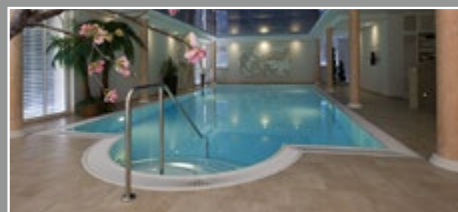
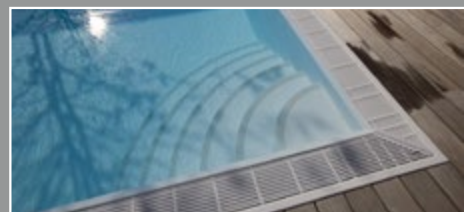
absolute tightness. The gutter drains must be adequately dimensioned and remain visible. In addition, these flat gutters can be created with ceramic, hiding them into the design. Considering the physical conditions, this channel is also suitable for public areas.

Special Gutters

We create them according to your wishes and specifications.

Because each Vario Pool System is unique, there are many special designs beyond the noted categories. The customer's request is seen as a challenge, which is mastered in each project in its own way. Almost all ideas can be made reality. For example, there are double chan-

nels, channels with surf zone, overflow edges in all imaginable shapes, cascades with surge tank function, and ... there are no limits to the imagination. VPS® makes it possible.



Gutter Grating

Many possibilities and varieties.

The classic overflow gutter model, is the one that is covered with a stylish plastic grate. This is technically the most sensible and "easy to care for" variant of the grate. Of course, there are also design options. Therefore, the channel can be produced in different dimensions, which also makes it possible to combine it with the IKS channel in which the overflow and outer edge are covered with

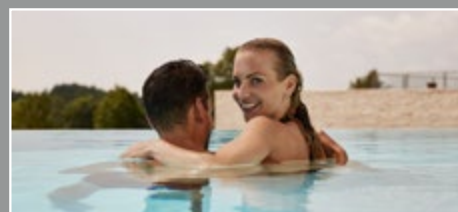
stone or glass. In addition, grip edges, oblique or round overflow edges and many other variants are possible. The gutter grates are available as roll grate with cross bars and as rigid grates with longitudinal bars. Different colors are offered, and can be matched to the pool basin.

Covered Gutter

Modern and timeless at the same time.

About 20 years ago VPS® built the first swimming pools made of PVC and FBE, which were prepared with a ceramic lining. During this process „hidden“ gutters were developed that lead from the floor covering of the swimming pool to the water, with only a slightly lower water

level. This highlights the modern architecture and allows it to stand out. As always, the gutter is tightly connected with the pool, as if it were „made of one piece,“ in order to guarantee maximum operational safety.

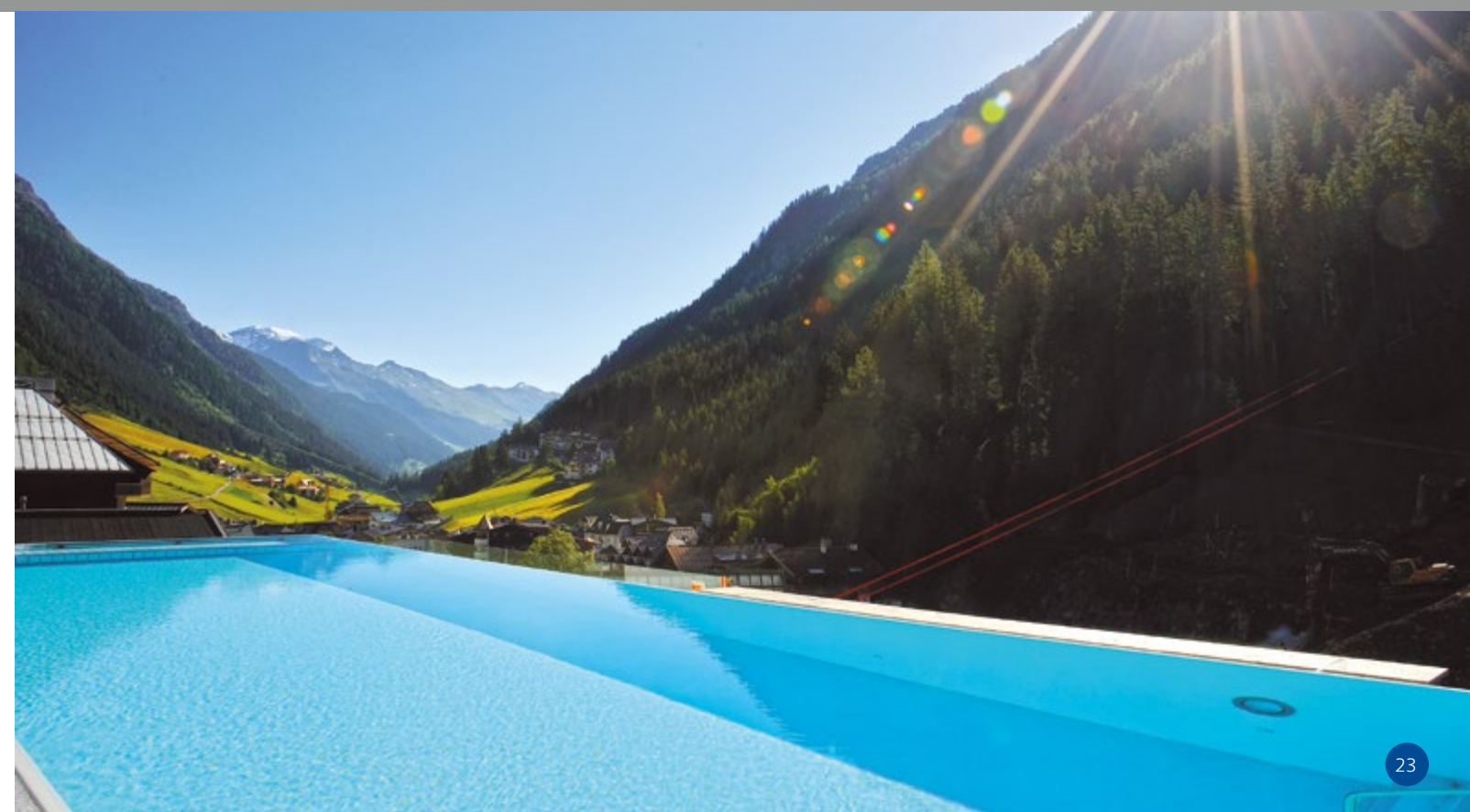


Infinity Gutter

Swimming with a view. The highlight of luxury.

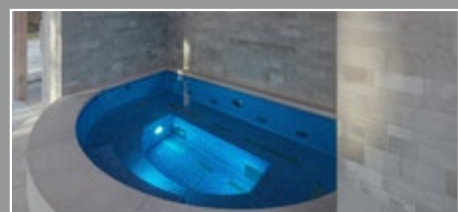
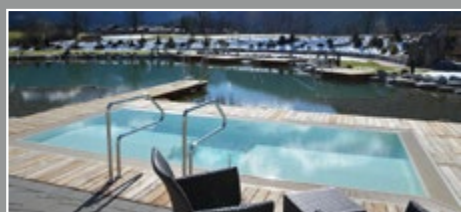
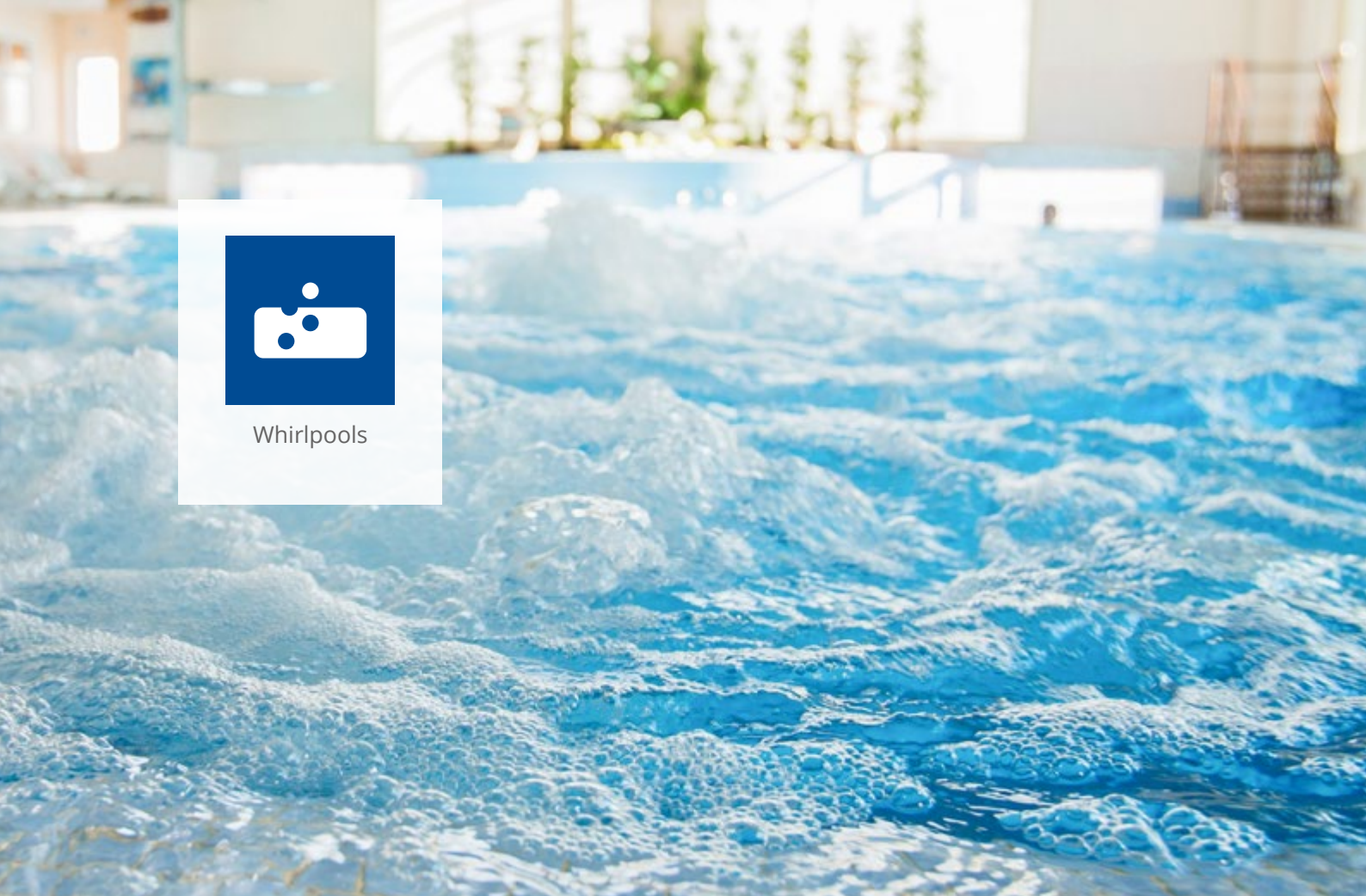
Among the various gutter types is the infinity, where the water level is much higher than the one used, and therefore plays a special role. The infinity gutter is built by VPS® in a variety of shapes, according to customer requirements or structural requirements. It is particularly

suitable for hillsides or where a clear view of the surroundings is desired. No matter how much height offset, tiled or not, with transparent overflow wall or... the imagination knows no bounds. VPS® makes it possible.





Whirlpools



Whirlpools

Whirlpools for a Relaxing Wellness Oases.

A special highlight in every wellness area is the hot whirlpool. VPS® builds whirlpools of every shape and size, with integrated benches and loungers. The extremely high temperature and chemical resistance of the materials used, ensures the high level of operational safety that VPS products offer. Whether as a skimmer or over-

flow gutter whirlpool, for the private or public sector, Vario Pool System offers the right options. VPS® whirlpools can be combined with the pool or be made in one piece. The whirlpool is then docked to the pool or fully integrated, but it will have a separate water circuit, so it can be operated with varying water temperatures.

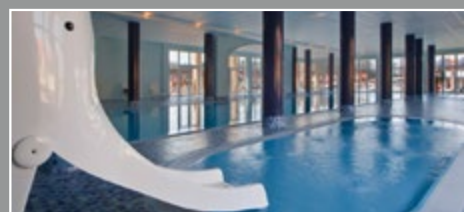




Children's Pools



Therapeutic- and Fitness Pools



Children's Pools

Bathing landscapes for the little water pirates.

Water is life. And there's a lot of life in VPS®'s children's pools. Whether an attractive hotel pool, municipal pool, a spa or other public spas, the need for special offers for our little ones is also growing. It is necessary to have a partner at your side who can handle all your wishes

and needs safely, efficiently and long term. Functionality, variety, quality, flexibility and cost-effectiveness come first with the Vario Pool System. The closed-pore surface does not allow for contamination, and the low maintenance saves time and money.

Therapeutic- and Fitness Pools

Technology for clinics, rehabilitation centers, nursing and fitness facilities.

Hydrotherapy have been part of the bathing culture for millennia. Water is not only an elixir, but also a versatile remedy. VPS® produces therapy and exercise pools to your exact specifications. Regardless of your requirements [size (round, square, or freeform), adjustable floor, underwater windows or everything in between] VPS® makes it possible. The absolute resistance of the PVC coating against all bathing water, whether salt (no

matter the concentration), mineral, or ozone treated water up to 60° C, ensures safe operation. Specifically VPS® salt water swimming pools mark their superiority over other construction methods. The Vario Pool System is low maintenance because of the highly resistant surface, and therefore also cost effective.



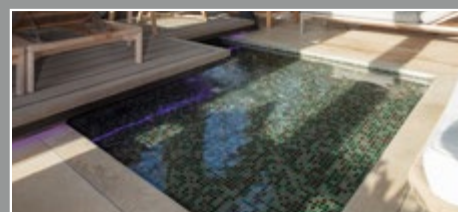
4 Season Pools

Swimming Pools for Indoor and Outdoor Use.

Bathing fun can be experienced year around with an indoor and outdoor pool, where you can enter inside and then swim outside. Again, there are no limits. Thanks to the variable pool system, we can almost always live up

to your wishes. Our numerous projects, especially in the hotel and spa sector, attest to the high competence and quality of our swimming pools.





Special Basins

Boundless diversity, individually tailored.

Due to the individual construction, VPS® can create pools of all kinds. In addition to those already mentioned, here are a few not to be forgotten: Kneipp basin, treadle pool, revitalizing pool, flow channels, teaching swimming pool, sauna toweling pool, foot bath heat pool. These basins

can also be manufactured with the usual high quality of the Vario Pool System and individually according to customer requirements for private as well as public areas.

Rooftop Pools

Swimming Pool Over the Roofs of the City.

Swimming pool with a view. A rooftop pool is a noticeable amenity of many luxury hotels. Also in the private sector, more and more people rely on the roof pool. Especially higher buildings with wellness facilities offer views that know to inspire. A rooftop pool combined with an infinity channel can achieve a high-end futuristic

look. But what should be considered? We help you with the concept and planning, as well as with the structural engineering calculation requirements. Safety, tightness and longevity should have the highest priority in this installation situation. Set the stage with a rooftop pool by VPS® - The rooftop pool.

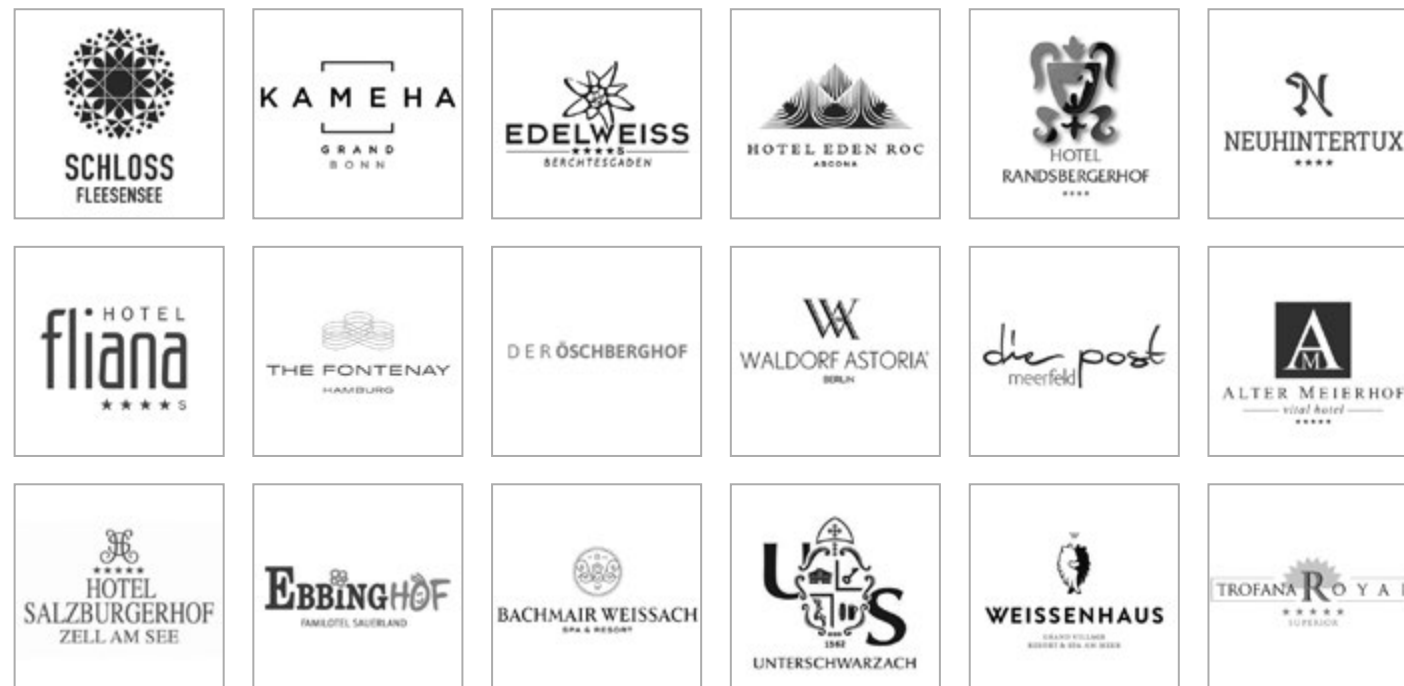
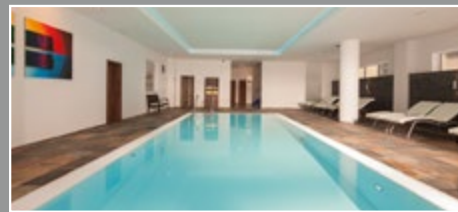
References

Big Challenges and Small Details.

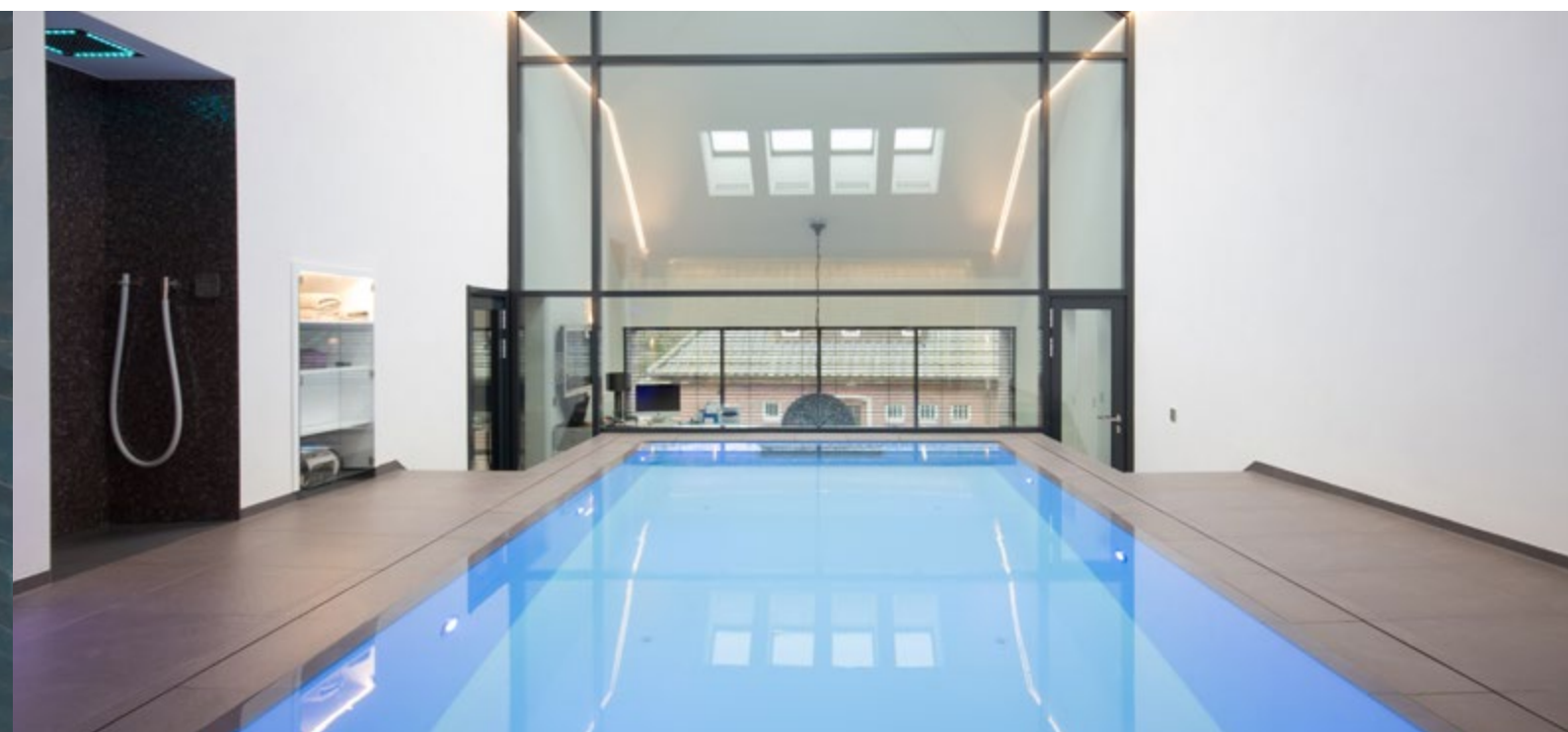
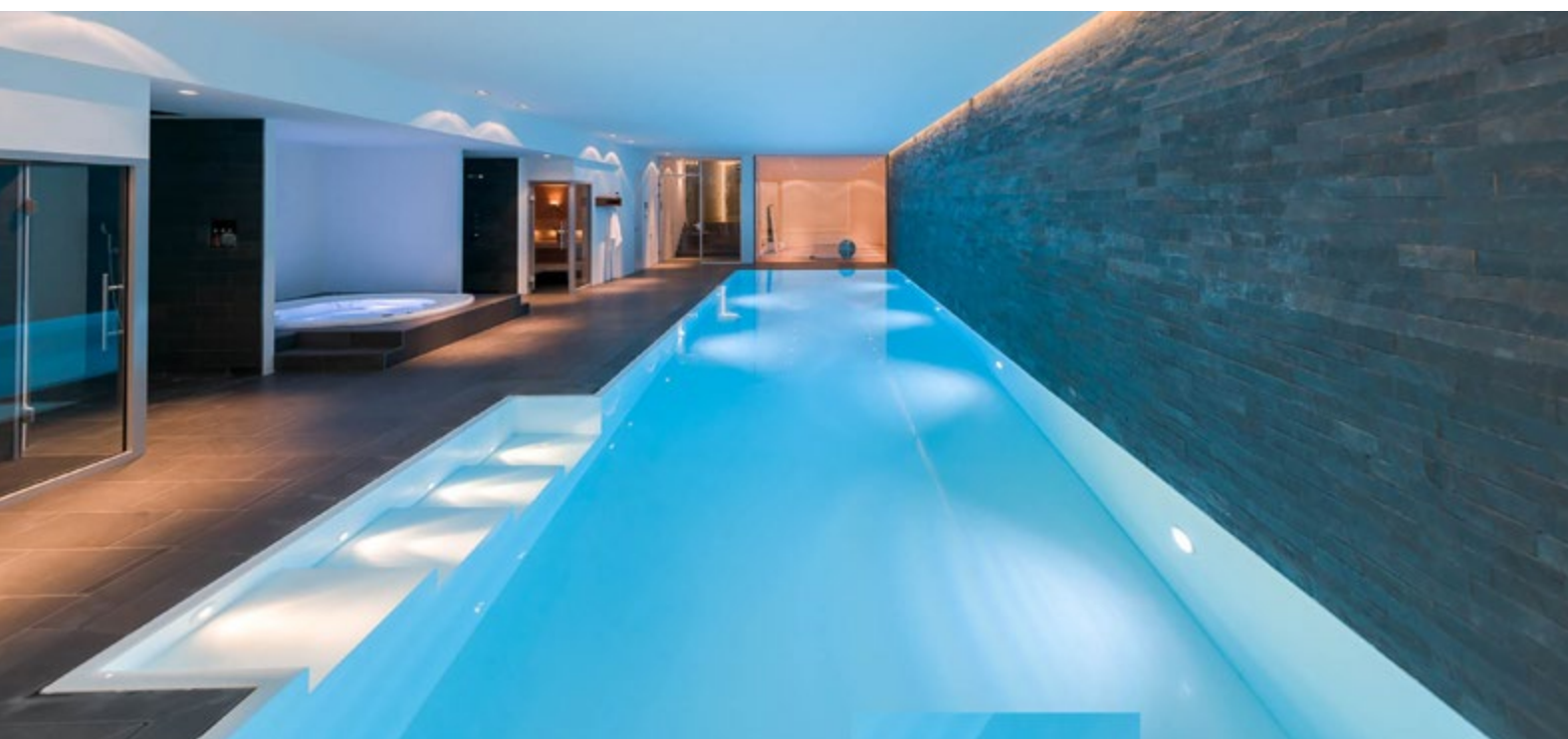
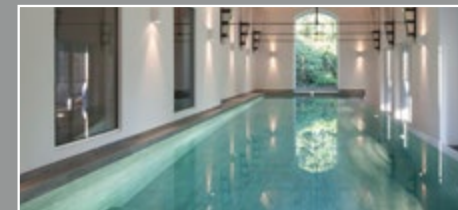
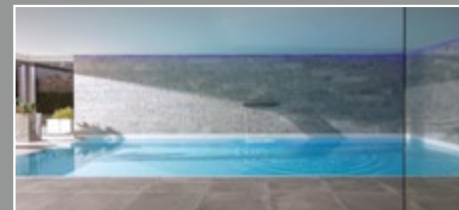
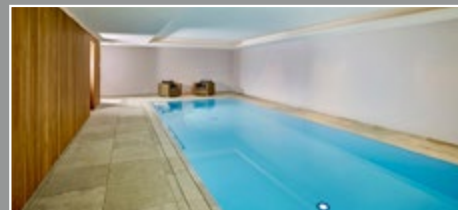
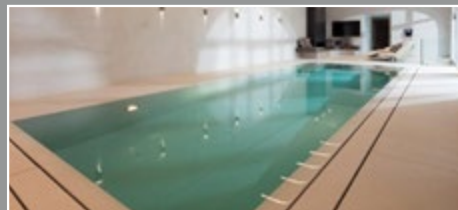
Big challenges and little details, big or small projects, public facilities or prestigious hotels and spa facilities, medical wellness or the private pool for quality-conscious property owners. Each project has different requirements and tasks. But one thing always stays the same: the only reference that really counts for us is the abso-

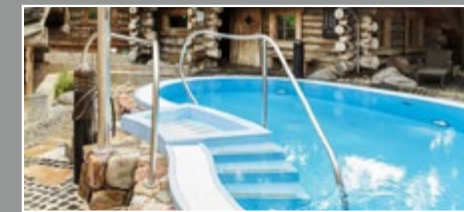
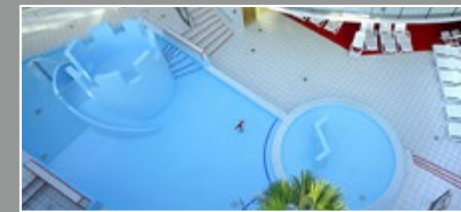
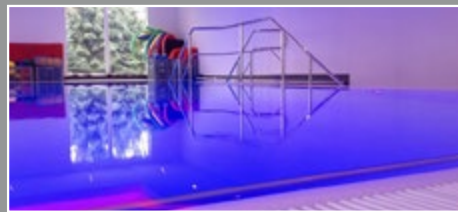
lute satisfaction of our customers, down to the very last detail. That's why every new and successful project is always our favorite project. Below is a small selection of VPS® reference projects.

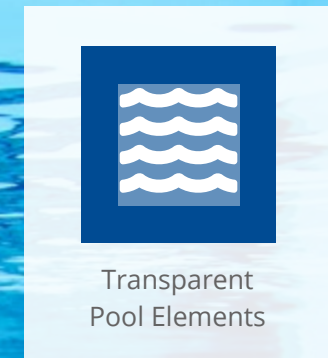
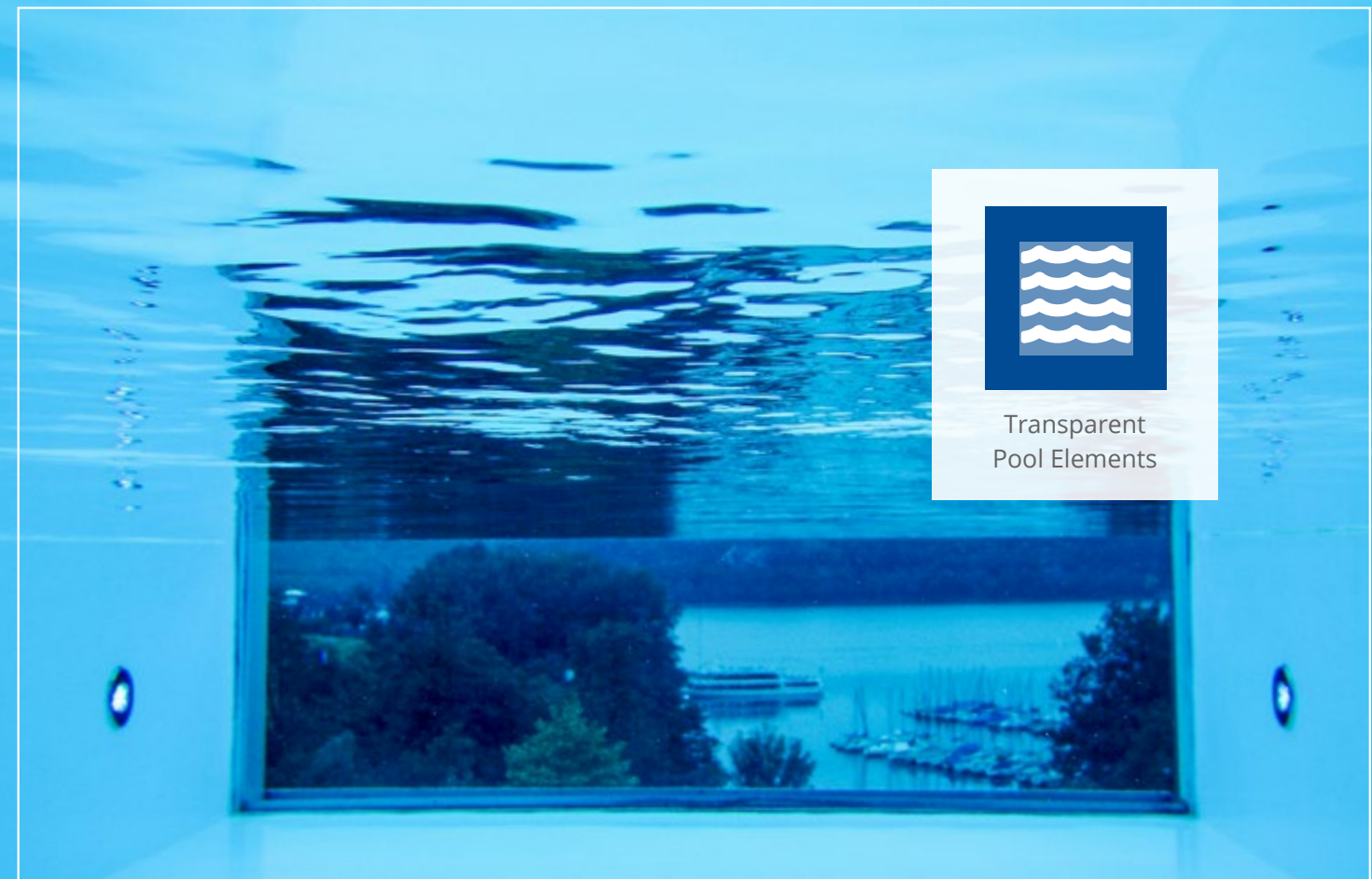
Of course you can also inform yourself in detail on our homepage: www.vpsgmbh.de



Private Swimming Pools







VPS® with Ceramics

Dense Finished Tank with Ceramic Lining.

VPS® pools can be covered with many different materials after installation. Frequently glass mosaic, granite, quartzite, porcelain stoneware or other ceramics are used. Almost all the benefits of the Vario Pool System are retained. The shape of the pool can be largely adapted to the tile laying plan in order to cut as little as possible, especially in glass mosaics- a special plus. Absolute

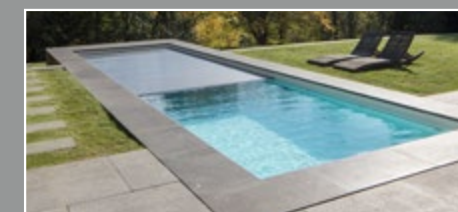
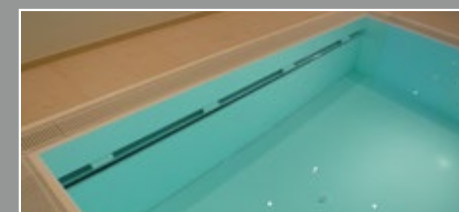
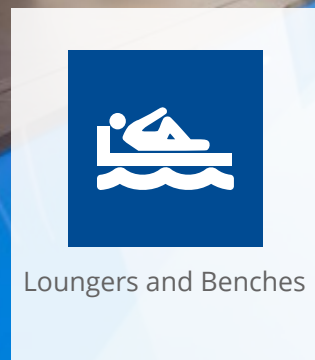
tightness and short installation time are just as important to many customers as the freedom of designing the surface. Partial tiling, letting or mosaic pictures are often executed and the various adhesive systems provide years of excellent experiences. Vario Pool System guides you through the construction project and provides all the necessary information.

Transparent Pool Elements

Acrylic Glass Elements with Visibility and Security.

The most diverse solutions with glass panes have been built by Vario Pool System. As always, the customer's wish is crucial. From small portholes to complete glass walls, almost all variants are possible with the self-supporting construction of VPS®. A special effect is created when the water flows over the transparent edge. For therapy and adjustable floor basins, a transparent basin also offers functional properties beyond the design

element. Glass panes can also be installed in the basin floor. Whether in the floor or on the wall, excellent light images can be produced with a special printing process. The choice of motif, whether coat of arms, logo or any picture is up to the customer. Which material is used for the panes, whether real glass or plastic, is determined by the requirements and design process.



Loungers and Benches

Relax in the pool designed into the basin.

Not only for whirlpools, but also in swimming pools, the Vario Pool System allows you to plan benches and loungers to relax in. A number of seats and berths are available, and on request the entire shape of the “underwater lounging furniture” can be attuned to your specifications.

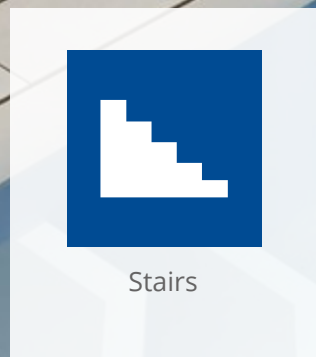
Inclined backrests and seating surfaces, curves, air bubble and massage equipment, almost everything is possible. It is not uncommon to install benches at different depths to tailor the water depth for everyone. There are even more options in a VPS® whirlpool lounge.

Incorporation of Roller Shutters

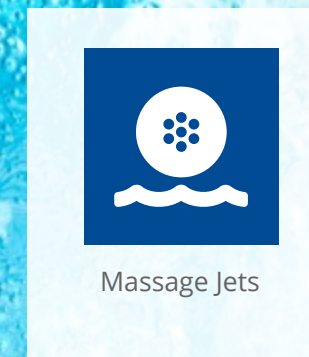
A whole range of roller shutters and tracks.

Energy efficiency is a big issue in the modern times. This of course also affects the bathing fun at pleasant water temperatures. It is undoubtedly true that the greatest heat loss of a swimming pool is caused by evaporation at the water surface. To minimize this evaporation, the water surface should be covered during rest periods. This is especially true for outdoor pools. There are many different types of swimming pool covers. A good and comfortable option is a cover with an electric roller shutter.

The big advantage of this cover is that you can install it in the pool without it being immediately distracting. Vario Pool System has a whole range of roller shutter shafts with built in floor tracks. Whether on the floor or in the wall, in the basin corner or in the center of the pool, the possibilities of installing a disappearing roller shutter shell in a VPS® roller shutter box are very diverse. And if an exit slot for the roller shutter is not doable, it is possible to install an automatic bay door.

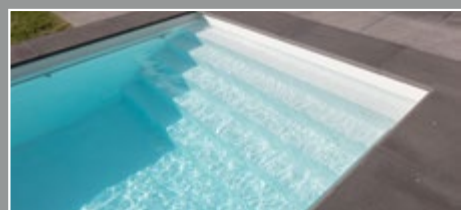


Stairs



Massage Jets

PURE



Stairs

The Safe Access to Bathing Fun.

For a long time, it has been no longer enough to install a ladder in the pool. Although a ladder still fulfills its purpose, well designed and comfortable staircases are much more in demand. At Vario Pool System, it's just a question of creativity, because of course, in addition to a whole portfolio of standard staircases, it's also possible to design your own entrance. In some cases, even features such as benches and loungers are integrated. The stairs can be arranged both inside the swimming pool

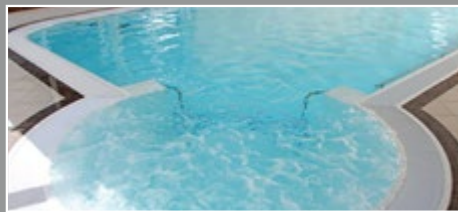
and in a special recess to keep the swimming area free. The steps are slip-resistant and usually equipped with a color-contrasting tread marking. The corresponding approvals for the public sector are of course also available. The design of the stairs for therapy and fitness pools is based on the guidelines for medical baths. Stainless steel stair rails and a salt water basin made of special material, provide the necessary security.

Massage Jets

Pure. Purism Down to the Smallest Detail.

The Pure Series VPS massage jets are made of rigid PVC and fiberglass composite construction. The radiant panel is available in the respective pool color, for pools that are tiled or covered with natural stone, the radiant panels can also be made of the appropriate material or V4A. This designer line embodies minimalism to the

essentials. Purism is the highest priority here. The Pure series is completely flush with the surface of the pool wall. This results in maximum sitting and lying comfort, without a disturbing nozzle. These nozzles are only noticeable at second glance. Here purism is lived down to the smallest detail.



Underwater Features

Your Ideas Realized.

There are countless underwater features from various manufacturers, that can be installed in a VPS swimming pool. VPS® itself also makes some built-in parts for more fun and comfort in the pool. These are made from the same materials as rigid PVC and GRP as the tank itself. The VPS attraction components are welded directly into the pool body and coated with GFRP on the back. Therefore, you don't have to rely on the vulnerable, aging

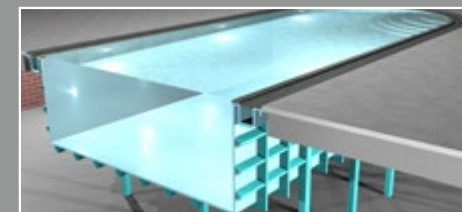
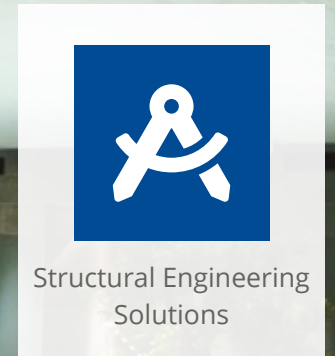
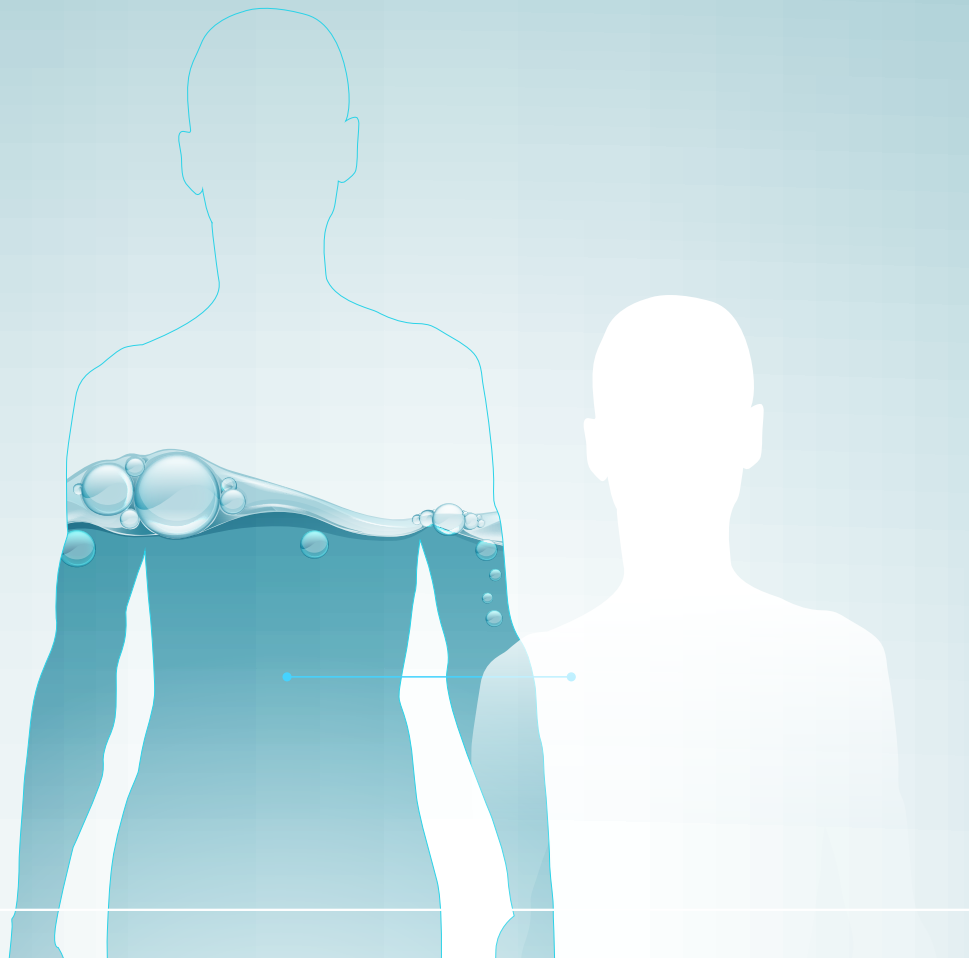
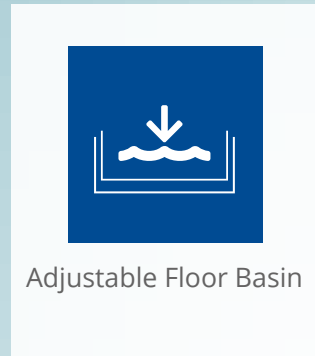
seals. Absolute tightness and longevity are guaranteed. Typical VPS® installation parts are inlet nozzles, gutter and floor drains, measuring water withdrawals, attraction aspirations, massage jets, air bubble plates, air whirlpool channels, built-in slots for underwater lighting, luminescent images and much more.

Whirl-Lounges

Maximum relaxation in a whirlpool lounge.

The Vario Pool System's whirlpool lounge is an integrated whirlpool. The whirlpool lounge has a multi-person seating or lounge area that can be reached directly from the pool without having to get out of the water. Whether with air bubbles, massage courts or other features, the

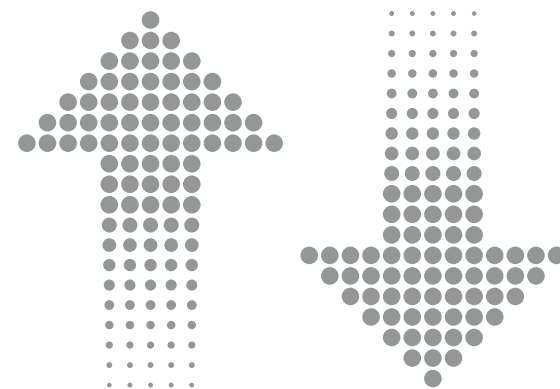
re is little else to be desired. Since the whirlpool is part of the swimming pool and is operated with the same water cycle, a separate water treatment is not necessary. It gets even more comfortable in a whirlpool by VPS.



Adjustable Floor Basin

Adjustable Shelf for Flexible Water Depths.

Adjustable swimming pool floors (lifting floor) directly from VPS®. With an adjustable floor by Vario Pool System, you can achieve greater pleasure from your water surface, making the swimming pool interesting for different target groups. Also to use for patio floors and floors. With a constant focus on innovation and the high demands we place on our products, we are constantly on the move. Just like our adjustable floors.

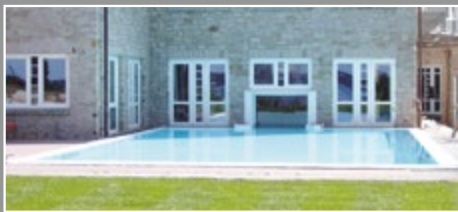


Structural Engineering Solutions

Structural Engineering Solutions for Your Construction Project.

Usually, VPS® swimming pools are self-supporting. The architect and the structural engineer don't need to plan past the defined contact patches. In addition, the static of the pool can be matched with structural requirements because each steel frame is individually designed, calculated and manufactured by VPS®. We already executed many pool installations, in or on buildings, even older ones with few points for load transfer have been realized. Whole pools have been suspended from the

ceiling from only a few anchor points. Even for larger spans, for example a garage rooftop, by overhangs beyond the footprint, when installed on joists or hanging in Concrete-cutting installation situation, can be planned here. With a correspondingly high elevation - the pool is in the basement, bathing in the level above it - other facilities can be installed under the pool to save space. If required, verifiable statics for VPS® swimming pools are also available.



VPS® on Concrete

Your Partner for a Concrete Tank Extension.

A larger pool is desired, but the existing concrete pool should or must be maintained. For many years, VPS® swimming pools have been installed in conjunction with concrete swimming pools, for example, to execute an enlargement or the addition of an outdoor pool with a

swim through channel. Thanks to a specially developed connection method, these two basin variants can be stably and permanently sealed together. Surface and gutter design can be matched to the existing ones, so that it appears as one piece. We want to help you plan this.

Soundproofing

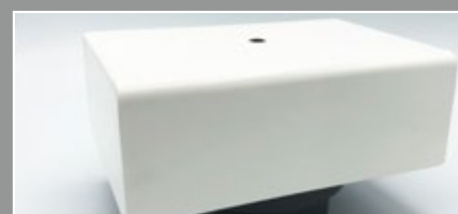
Sound Insulation in Swimming Pool Construction. Very Quiet!

Hotel guests usually do not want background noise from other guests in their room. Nor do residents of apartment buildings want to be disturbed by the penthouse pool. Therefore, sound insulation should always be considered for pool installations. What is essential here is the damping of structure-borne sound transmission into the building. In the self-supporting VPS® pools, a

mostly sound-decoupled installation is possible. Decoupling can be installed after the exact calculation of the individual loads and their positioning between the basin and the "reverberant" riot construction. Depending on the damping requirements, various systems for sound decoupling are available.



VPS® SilentCube



VPS® SilentCube

Simply Plug it Into the Process. Simply Brilliant.

Significantly more peace and relaxation for you and your guests. Inform yourself now. The solution for overflow swimming pools. Your self-care choice should bring a smile to you and your guests' face. Rest and relaxation are the key factors: slowing down, well-being, health and recharging your batteries. Fulfill your dreams for a calmer and pleasant feel-good atmosphere now. With the VPS® SilentCube you can largely eliminate the gutter

noise in your swimming pool- for optimal rest in your spa area. The SilentCube significantly reduces the flow noise and reduces the flow rate only slightly. It is simply plugged into the existing gutters. The integrated ventilation of the gutter drain also combats throat and sucking noises. Due to the high-quality material selection, it is suitable for all swimming pool water, salt and thermal.



Segment Pools

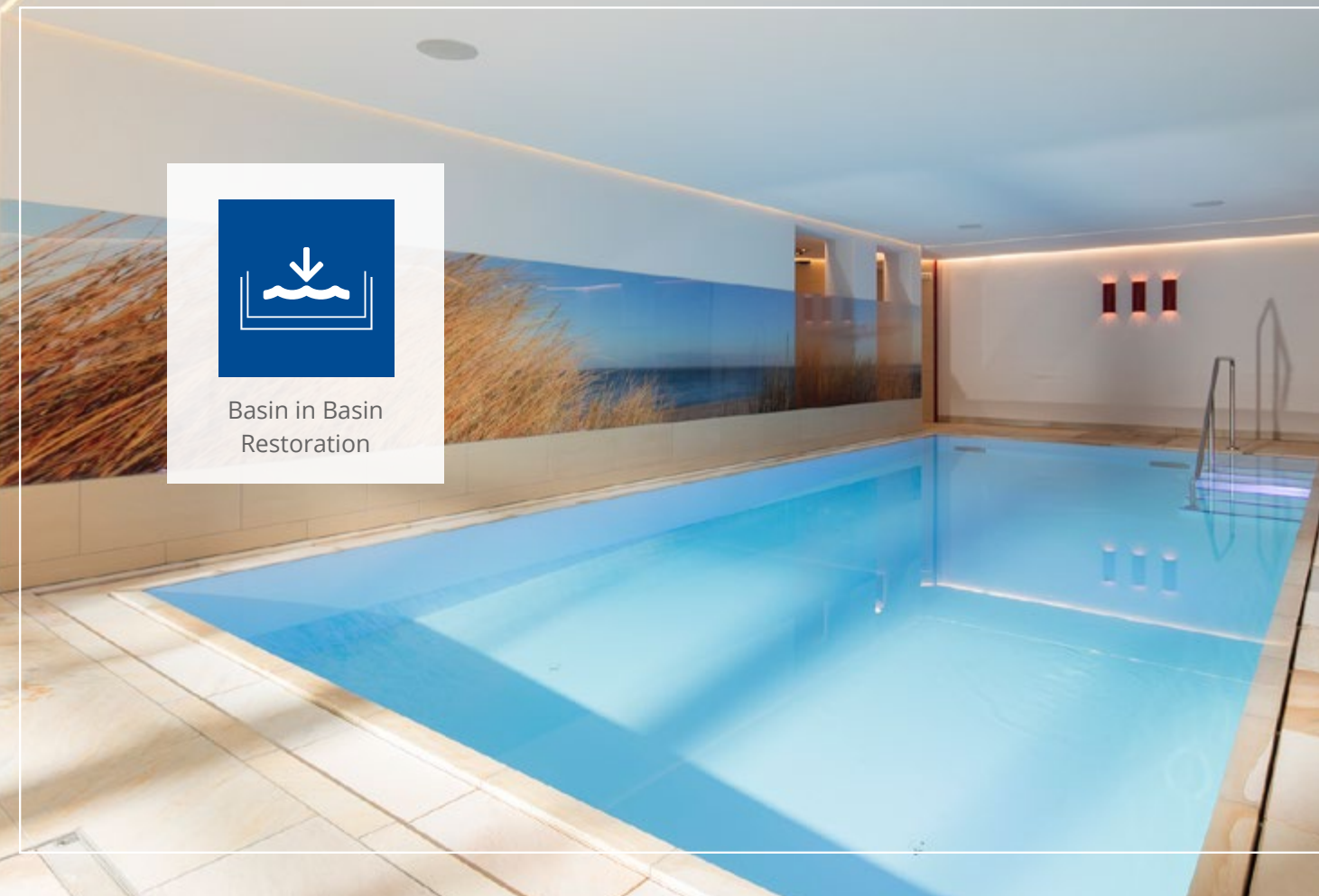


Segment Pools

We bring the basin piece by piece to its destination.

If possible, Vario Pool System supplies the swimming pools in one piece. Lengths up to 20 m and widths up to 8 m have already been transported on the road. Basically, the transport route and the contribution must be checked for feasibility beforehand. If delivery and / or insertion in one piece is not possible, VPS® pools can be divided almost as desired. At the construction site, these segments are reassembled by VPS®. The flange construction is designed in such a way that after assembly, the statics again correspond to those of a one-piece basin and the surface is smooth and seamlessly polished.

The time required for delivery, introduction and assembly - depending on the size and number of segments - rarely exceeds 7-10 days. The delivery and introduction of a one-piece basin is usually done in one to two days. VPS® supplies its own vehicles, carries out the necessary special transport permits and organizes police and BF3 escorts. If assistance in the organization of the car crane is desired for lifting, or special solutions such as Helicopter shipments must be chosen, VPS® is happy to advise with a large background of experience.



Basin in Basin Restoration

The solution for obsolete swimming pools.

With our basin-in-basin restoration, we offer a quick and easy repair. Conventional swimming pool renovations can be very tedious. In the so-called basin-in-basin restoration, a slightly smaller, new VPS® basin is placed in the existing basin. This has the advantage that hardly any consideration must be given to the old building

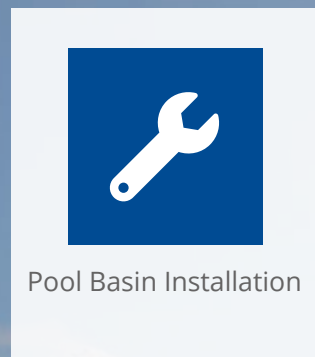
structure, since it is no longer needed. Surprises in the construction project are practically excluded. Compared to the conventional renovation variant, the basin-in-basin restoration offers significant advantages: High quality through VPS® ready-made pools, short construction time, etc.

Logistics

Over 30 Years of Experience in Swimming Pool Transport.

We undertake complex, logistical tasks and find efficient, innovative and optimized solutions so that the swimming pools can be installed in the right place at the right time. The delivery and the introduction of a one-piece basin is usually done in one to two days. VPS® supplies its own vehicles, carries out the necessary special transport per-

mits and organizes police and BF3 escorts. If assistance in the organization of the car crane is needed for lifting, or special solutions such as helicopter shipments must be chosen, VPS® has a great deal of experience with this and is happy to advise!



Pool Basin Installation

A Network of Professionals.

The swimming pool is moved by crane directly from our logistics vehicles. The basin is placed in the excavation pit or building opening, aligned in height and leveled. After the final inspection, the technical installation takes place. Here we rely on selected pool retailers and installation companies, with whom we work together across

the board. Your advantage: You always have specialists as contact personnel, because this is the only way a perfect process works. If necessary, we will also provide support on site. VPS[®] focuses on quality. From the beginning to the end. This is guaranteed and proven by our 30 plus years in the pool industry.

**VARIO POOL
SYSTEM
MANUFACTURES
EXCLUSIVE AND
CUSTOMIZED POOLS
TO THE HIGHEST
STANDARDS.
QUALITY AND
DESIGN
COME FIRST.**



Pioneers in the Pool Construction Industry.



- 100% true to size and fit
- absolute resistance with rigid PVC
- extremely long life
- inhouse production
- custom pools
- be inspected at any time
- High Quality**
- Expert advice & handling



Plastics in pool construction



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